



# Quality Checking Report ✓

Part No		Vorkammerbuchse M-WZ620-1				Drawing No		Index		Surface		Page#			
Total (pcs)		Four Pieces (4pcs)				Material		SKD61				1/1			
Order NO		PO	2021	12	830	Hardness		Hardness Heat Treatment 50-52							
No.	Nominal Dimension	Tolerance range		Dimension Measurement										Measuring Instruments	Signature
				1	2	3	4	5	6	7	8	9	10		
1	Ø42.0	+	0	41.994	41.995	41.993	41.995							DM	
		-	0.01												
2	Ø33.98	+	0	33.974	33.978	33.976	33.978							DM	
		-	0.01												
3	Ø31.99	+	0	31.987	31.986	31.985	31.984							DM	
		-	0.01												
4	Ø31.20	+	0.1	31.220	31.200	31.200	31.190							DM	
		-	0.1												
5	Ø29.20	+	0.1	29.190	29.200	29.200	29.190							DM	
		-	0.1												
6	Ø28.0	+	0.1	28.010	28.014	28.020	28.016							DM	
		-	0.1												
7	Ø19.0	+	0.2	18.994	18.995	18.995	18.996							DM	
		-	0.2												
8	Ø18.0	+	0.01	18.003	18.006	18.007	18.005							DM	
		-	0												
9	39.98	+	0	39.977	39.975	39.973	39.975							HG	
		-	0.01												
10	31.98	+	0	31.965	31.965	31.965	31.968							HG	
		-	0.01/0.02												
11	18.0	+	0	17.998	17.995	17.998	17.997							DM	
		-	0.02												
12	11.13	+	0.1	11.18	11.17	11.17	11.18							MM	
		-	0												
13	12.0	+	0.1	12.040	12.040	12.050	12.030							MM	
		-	0												
14	Ø1.20	+	0.01	OK	OK	OK	OK							PG	
		-	0												
15		+													
		-													
16		+													
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29		+													
		-													
30		+													
		-													
Inspector		Date		Inspection Instrument for Example											
		01/19/2022		PP · Profile Projector DM · Digital Micrometer DV · Digital Vernier				PG · Pin Gauge HG · Height Gauge MM · Measuring Microsc							